

Ship today

Dart Aerospace Ltd.

Date: Thursday, 17/05/2007 9:21:56 AM
User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.
Job Number : 32431
Estimate Number : 10804
P.O. Number : N/A
This Issue : 17/05/2007 S.O. No. N/A
Prsht Rev. : NC
First Issue : 17/05/2007 Type : LARGE FAB ASSY
Previous Run : 00015
Written By :
Checked & Approved By :
Comment :

Drawing Name : D205633011
Part Number : D205633011
Drawing Number : RTN586
Project Number : N/A
Drawing Revision : N/A
Material : N/A
Due Date : 17/05/2007 Qty: 2 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT RTN 586

2.0 D205633011 Heli-Access-Step



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
Heli-Access-Step
ORIGINAL B/N 25944

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
REIDENTIFY (FOR ONE STEP ONLY) ALL HARDWARE
REPACKAGE PER PPP
USING NEW B/N
NEW LABELS AND PAPERWORK REQ'D

Job Completion



DART			
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D205-633-011	CHG	CHG001
DESC.	Heli-Access-Step	STC	SH96-57
LOT	B25944	STC	SR00592/3NY
MODEL	Bell 205/212/214/412	STC	SR00594NY
MADE IN CANADA			

DART			
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D205-633-011	CHG	CHG001
DESC.	Heli-Access-Step	STC	SH96-57
LOT	B25944	STC	SR00592/3NY
MODEL	Bell 205/212/214/412	STC	SR00594NY
MADE IN CANADA			

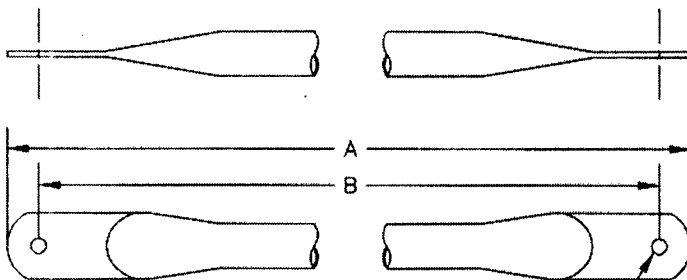
Inspection level 21

170517



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D2565	REV. E SHEET 1 OF 1
DATE 04.05.05		TITLE STRUT	SCALE 1:3
A	96.05.03	NEW ISSUE	
B	97.03.15	CORRECT D2565-111 DIM. A	
C	98.10.05	UPDATED MATERIAL NOTE (TSR A603)	
D	02.06.05	ADD -3XX PARTS; ADD FINISH	
E	04.05.05	ADD D2565-401-411; RMV ANGLE D	

RELEASED
04 05 05



DIA 0.257 TO BE PUNCHED
"C" DIA TO BE OPENED MANUALLY
PUNCH ENDS PER SPEC CONTROL DRAWING D2638

PART #	A	B	DIA C
D2565-101	20.52	19.72	0.316
D2565-103	18.21	17.41	0.316
D2565-105	20.19	19.39	0.316
D2565-107	13.43	12.63	-
D2565-109	12.31	11.51	-
D2565-111	13.65	12.85	-
D2565-201	22.79	22.00	0.316
D2565-203	20.75	19.95	0.316
D2565-205	21.22	20.42	0.316
D2565-207	16.07	15.27	-
D2565-209	15.16	14.36	-
D2565-211	14.14	13.34	-
D2565-301	27.03	26.23	0.316
D2565-303	25.34	24.54	0.316
D2565-305	23.73	22.93	0.316
D2565-307	20.86	20.06	-
D2565-309	20.17	19.37	-
D2565-311	16.30	15.50	-
D2565-401	18.29	17.49	0.316
D2565-403	15.64	14.84	0.316
D2565-405	19.45	18.65	0.316
D2565-407	10.79	9.99	-
D2565-409	9.34	8.54	-
D2565-411	13.81	13.01	-

GENERAL NOTES

- 1) MATERIAL: AISI 304/316/318 SS 0.750 OD X 0.049 WALL
(REF DART SPEC. M304TR0.750W0.049)
ENSURE SEAMLESS TUBE IS USED
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

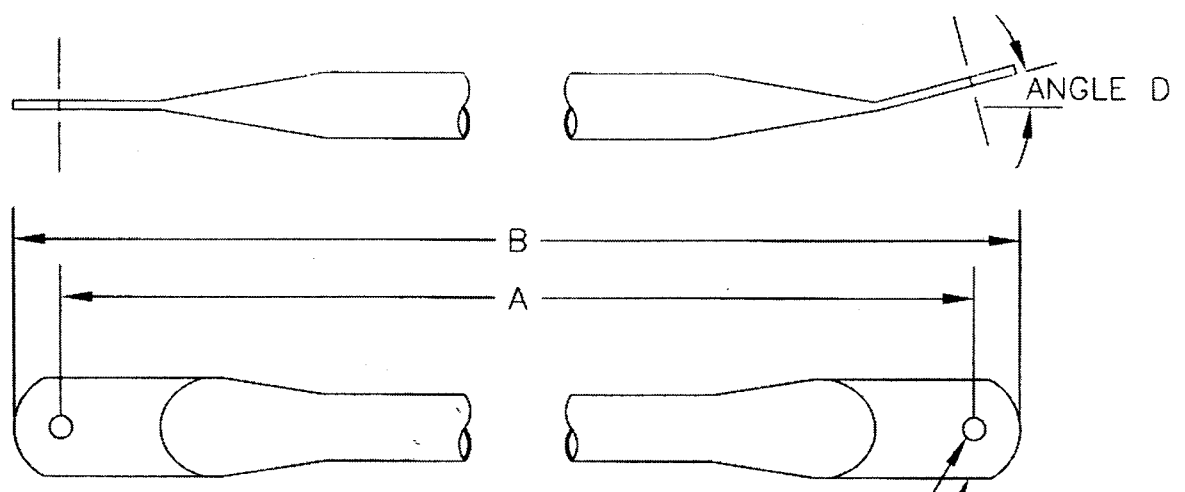
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REFERENCE ONLY

DESIGN	CP	DRAWN BY	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. D
CHECKED		APPROVED		DRAWING NO. D2562	SHEET 1 OF 1
DATE	05.05.18	TITLE	STRUT	SCALE	1:2
A	96.05.01	NEW ISSUE			
B	98.10.15	UPDATED MATERIAL NOTE (TSR A603)			
C	02.06.05	ADD -005; ADD FINISH			
D	05.05.18	ADD -007/-011/-013; UPDATE -005			



"C" DIA TO BE OPENED MANUALLY
PUNCH ENDS PER SPEC CONTROL DRAWING D2727

PART #	DIM A	DIM B	DIA C	ANG D
D2562-001	19.68	20.48	-	10
D2562-003	20.37	21.17	-	18
D2562-005	29.00	29.80	-	30
D2562-007	19.22	20.02	-	0
D2562-011	25.79	26.59	-	16
D2562-013	26.63	27.43	-	24

GENERAL NOTES

- 1) MATERIAL: AISI 304/316/318 SS 0.500 OD X 0.035 WALL (REF DART SPEC. M304TR0.500W.035) ENSURE SEAMLESS TUBE IS USED
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

RELEASED
05.05.27